



Chemical Compatibility Chart

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Rating Guide

A	Good
B	Fair
C	Questionable
D	Poor
Blank	Insufficient Data

	Epoxy	Polycarbonate	PBT	Brass	316 SS	304SS	400SS	Aluminum	Viton	Buna N	Neoprene	EPDM	Silicone
Acetaldehyde	A			A	A			B	D	D	C	A	A
Acetamide	A				A	B			B	A	B	A	B
Acetate Solvent	B				A	A	A	A	D	C	D	A	C
Acetic Acid, Glacia	A			D	A	C	D	A	D	C	D	B	B
Acetic Acid, 20%	C	B	D	D	A	B	D	A	B	B	A	A	B
Acetic Acid, 80%	C	B	D	D	A	C	D	A	B	C	C	A	B
Acetic Acid	A	B	D	D	A	C	D	A	B	C	C	A	C
Acetic Anhydride	D				A	A	D	A	D	D	A	B	C
Acetone	A	D	B	A	A	A	B	A	D	D	C	A	B
Acetyl Bromide													
Acetyl Chloride (dry)	A				A	A		A	A	A	D	D	C
Acetylene	A		A	A	A	A	A	A	A	A	B	A	B
Acrylonitrile	A				A	A		B	D	D	C	D	D
Alcohols:													
Amyl	D	A		A	A	A		B	B	B	A	A	D
Benzyl	A			A	A			B	A	A	C	B	
Butyl	A	B		A	A	A		B	A	A	A	B	B
Diacetone	A				A	A		A	D	D	D	A	D
Ethyl	A	B	A	A	A	A	A	B	A	C	A	A	B
Hexyl	A				A	A		A	C	A	A	C	B
Isobutyl	A				A	A		B	A	B	A	A	A
Isopropyl	A				A	A		B	A	B	B	A	A
Methyl	B				A	A		A	B	A	A	A	A
Octyl	A				A	A	B	A	B	B	B	A	B



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Propyl	A					A	A	A	A	A	A	A	A	A
Aluminum Chloride, 20%	A					C	D	D	D	A	A	A	A	B
Aluminum Chloride	A					C	A	A	A	A	A	A	A	B
Aluminum Fluoride	B					C	B	D	B	A	A	A	A	A
Aluminum Hydroxide	B	A				C	A	A	B	A	A	A	A	A
Alum Potassium Sulfate, 10%	A					B	C	B	C	A	A	A	A	B
Alum Potassium Sulfate, 100%	A					B	C	D	C	A	A	A	A	A
Aluminum salts		A												
Aluminum Sulfate	A					B	B	D	B	A	A	A	A	A
Alums	A					A	A	A	A	A	A	A	A	C
Amines	A					A	A	A	B	D	D	B	B	B
Amino Acids		A												
Ammonia, 10%	A					A	A	A	A	D	A	A	A	A
Ammonia, anhydrous	A					A	A	A	A	D	B	C	A	D
Ammonia, liquid	A	B	A	A	B	B	C	D	C	A	A			
Ammonia Nitrate	A					A	A	A	C	D	C	C	A	
Ammonium Acetate														A
Ammonium Bifluoride	A					C			B	A	A	A	A	
Ammonium Carbonate	A					B	B	B	B		D	A	A	
Ammonium Casenite	A					A								A
Ammonium Chloride	A					D	C	C	C	A	B	A	A	
Ammonium Hydroxide	A	D	D	A	A	B	B	B	B	D	A	A	A	
Ammonium Natrate	A					A	A	A	B	A	A	B	A	
Ammonium Oxalate	A					A	A	A			A	A		



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Ammonium Persulfate	A			B	A	A	D	A	D	A	A	A	
Ammonium Phosphate, Dibasic	A			B	B	B	B	A	A	A	A	A	A
Ammonium Phosphate, Monobasic	A			C	B	B	B	A	A	A	A	A	A
Ammonium Phosphate, Tribasic	A			B	B	B	B	A	A	A	A	A	A
Ammonium Sulfate	A			B	B	B	A	A	A	A	A	A	A
Ammonium Thiosulfate					A					A	A		
Amyl Acetate	A	A		A	A	B	A	D	D	D	A	A	D
Amyl Alcohol	D	A	A	A	A		B	B	B	A	A	A	D
Amyl Chloride	A			A	A	C	A	B		D	D	D	
Aniline	C	B		B	A	B	C	C	D	D	B	D	
Aniline Hydrochloride					D	D	D	A		D	B	D	
Anti-freeze	A	A		A			A	A	A	C			
Antimony Trichloride					C	D	D	D	A		B		
Aqua Regia (80%HCl, 20%HNO3)	D	D		D	D		D	B	D	D	C	D	
Arochlor 1248	A			B	B		A	A	C	D	B	B	
Aromatic Hydrocarbons	A	B		C			A	A	C	D	D	D	
Arsenic Acid	A			A	A	B	D	A	A	A	A	A	A
Asphalt	A			A	B	B	A	A	B	C	D	D	
Barium Carbonate	A			B	B	B	D	A	A		A		
Barium Chloride	A			A	A	B	D	A	A	A	A	A	A
Barium Cyanide	A			A	A		C	A	C	A	A		
Barium Hydroxide	A			B	B	B	D	A	A	A	A	A	A
Barium Nitrate	A			B	B	B	B	A	A	A	A	A	
Barium Sulfate	C			B	B	B	B	A	A	A	A	A	A



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	Epoxy	Polycarbonate	PBT	Brass	316 SS	304SS	400SS	Aluminum	Viton	Buna N	Neoprene	EPDM	Silicone
Barium Sulfide	B			B	B	B	D	A	A	A	A	B	A
Beer	A	A		A	A	A	A	A	A	A	A	A	A
Beet Sugar Liquids	A			A	A	B	A	A	A	A	A	A	A
Benzaldehyde	A			B	B		B	D	D	D	A	D	D
Benzene	C	B	A	A	B	B	B	B	A	D	D	D	D
Benzene Sulfonic Acid	B				B	B	B	D	A	A	A	D	D
Benzoic Acid	A	D		B	B		B	A	D	D	D	D	B
Benzo	A			A	A	A	B	A	D	B	B		
Bleaching Liquors		A				B		A			A	B	
Borax	A			A	A		B	A	D	C	A	B	
Boric Acid	A	A	A	A	A	B	D	D	A	A	A	A	A
Brewery Slop	A			A		A		A	A	A	A		
Bromine	D	C	D	A	D	D	A	D	A	D	D	D	D
Butadiene	A	A		A	A	A	A	B	D	B	C	D	
Butane	A	A		A	A		A	A	A	A	A	D	D
Butano	D	A		A	A	A	B	A	A	A	A	B	B
Butter	A	A		A	C	A	A	A	A	B	A	B	B
Buttermilk	A	A		A	A	B	A	A	A	A	A		
Butylene	A			A	A	C	A	A	B	C	D	D	
Butylacetate	B	B		A	B		B	D	D	D	B	B	D
Butyl Ether			A										
Butyl Glycol			A										
Butyric Acid	C	A		B	B		B	B	D	D	D	B	
Calcium Bisulfate	A			A		D				A			



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Calcium Bisulfide	A			B	B	A	C	A		A	C		
Calcium Bisulfite	A			A	B		D	A	A	A	D	A	
Calcium Carbonate	A			B	A	C	D	A	A	A	A	A	A
Calcium Chlorate						C		A	A		A		
Calcium Chloride	A	A	A	D	B	C	D	D	A	C	A	A	A
Calcium Hydroxide	A	A		B	C	B	C	A	A	A	A	A	A
Calcium Hypchlorite	A	C		B	C		D	A	A	C	B	B	
Calcium Oxide	A			B	A		C	A	C	D	A	C	
Calcium Sulfate	A			A	B	B	C	A	B	C	A		
Calgon	A			A	A	A		A	A	A	A	A	
Cane Juice	A			A	A	A	B	A	A	A	A	A	A
Carbolic Acid	C			B	B	A	B	A	A	C	B	D	
Carbon Bisulfide	A			B	A	A	B	A	D	D	D		
Carbon Dioxide	A			A	A	B	B	B	C	B	B	B	
Carbon Dioxide (dry)	A			A	A	A	B	B	A	B	B	B	
Carbon Dioxide (wet)	A	A		A	A	B	B	B	A	B	B	B	
Carbon Disulfide	C			B	A	A	A	A	A	D	D		
Carbon Monoxide	A			A	A	B	A	A	D	A	A	A	
Carbon Tetrachloride	A	C		A	B	B	A	D	A	A	D	D	D
Carbonated Water	A			A	A	D	A	A	C	A			
Carbonic Acid	B			A	A	D	B	A	A	A	A	A	A
Catsup	A			A	A		D	A	B	C	C		
Chloroacetic Acid	C			A	B	D	D	D	A	D	B		
Chlorobromomethane		A			C		A	B	D	B	D		



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Chloric Acid					C	D	D	D		D			
Chlorinated Glue	A				A		B		A		D	B	
Chlorine, anhydrous liquid	C				C	C	A	D	A	C	D	C	
Chlorine, dry				A	B	C	D	C	A	D	C	A	D
Chlorine Water	A	C	D	A	C	C		D	A	D	D	C	
Chlorobenzene	C		A		B	A	B	A	A	D	D	D	D
Chloroform	C		D		A	B	B	B	A	D	D	D	D
Chlorosulfonic Acid	C		D		B	D	C	C	C	D	D	D	D
Chocolate Syrup	A				A	A	D	A	A	D	A		
Chromic Acid, 5%	B		B	D	A	B	A	C	A	A	D	A	C
Chromic Acid, 10%	C			D	B	B	C	D	B	D	D	C	C
Chromis Acid, 30%	C			D	B	B		D	A	D	D	B	C
Chromic Acid, 50%	D	B		D	B	C		D	A	D	D	B	C
Chromium Salts								A					
Cider	A				A	A	B	B	A	A	A	A	
Citric Acid	A	B	A	B	A	B	B	C	A	A	A	A	A
Citric Oils	A				A	A		C	A	A	D		
Clorox	A				A	A	B	A	A	B	B	B	
Coffee	A				A	A	B	A	A	A	A	A	A
Copper Chloride	A	A			D	D	B	D	A	A	A	A	A
Copper Cyanide	B				B	B		D	A	A	A	A	A
Copper Fluoborate	A				D	D			A	B	A		
Copper Nitrate	A				B	A		D	A	A	A		
Copper Sulfate, 5%	A				B	B		D	A	A	A	A	A



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Copper Sulfate, >5%	A			B	B			D	A	A	A	A	A
Cream	A			A	A			A	A	A	C		
Cresols	A	D		A	A			A	A	D	D	D	D
Cresylic Acid	A				A	A	A	B	A	D	D	D	D
Cyanic Acid	A				A	A			A	C	C		
Cycloalcohols			A										
Cycloalkanes			A										
Cycloalkanones			A										
Cyclohexane	A			A	A			A	A	A		D	D
Cyclohexanone	C			A	A			A	D			C	D
Detergents	A			A	A			B	A	A		A	A
Diacetone Alcoho	B			A	A			A	D			A	D
Dibutyl Phthalate			A										
Dichlorethane	B	D		B	B					C			
Dichlorofluoromethane			A										
Dichlorotetrafluoroethane			A										
Diesel Fue	A	A		A	A			A	A	A		D	D
Diethylamine	A			B		A	B	D	C			B	B
Diethyl Ether			A										
Diethylene Glycol	C	D		A	A	A	B	A	A			A	B
Difluoromethane			A										
Dimethyl Ether			A										
Dimethylformamide			A										
Dimethyl Formamide				A	A		A		D		B	C	



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Dimethylsulfoxide		A												
Dioxytphthalate		A												
Diphylene Oxide		A			B	B	A	B	A	A		D	C	
Dipropyl Ether		A												
Dyes		A	A		A	A	A	B	A					
Epsom Salts		A			B	B	B	B	A	A		A	A	
Ethane		A	A		A		A		A	A		D	D	
Ethano		A												
Ethanolamine		A				A	A	A	B	D	B	B	B	B
Ether		A				B	B	B	B	C	D	D	C	D
Ethyl Acetate		C	C		B	B	B	B	D	D	D	D	B	B
Ethyl Chloride		A			A	A	A	B	A	A	B	A	D	
Ethyl Sulfate		A			D		A		A	A				
Ethylene		A												
Ethylene Bromide					B	B	B	D	A			C	D	
Ethylene Chloride		B			A	A	D	B	B	D	D	D	D	D
Ethylene Chlorhydrin					B			B	A	D	A	B	C	
Ethylene Diamine		A			A	A		C	D	A	B	A	A	
Ethylene Dichloride		C			A	A	A	B	A	D	D	C	D	
Ethylene Glycol		C	A	B	A	A	B	B	A	A	A	A	A	A
Ethylene Oxide		A	B		C	C		D	D	D	D	C	D	
Fatty Acids		A	A		A	B	B	A	A	B	B	D	C	C
Ferric Chloride		A			C	D	D	D	A	A	B	A	B	
Ferric Nitrate		A			A	B	B	C	A	A	A	A	A	C



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Ferric Sulfate		A			A	B	B	C	A	A	A	A	A	B	
Ferrous Chloride		A			C	D	D	D	A	A	A				
Ferrous Sulfate		A			B	B	B	A			A				
Fluoboric Acid		A			C	B			D			A	A	A	
Fluorinated Hydrocarbons						A									
Fluorine		D	C			C	C	C	D	B			A	D	
Fluorosilic Acid		C			B	C	C	C			A	A	A		
Formaldehyde, 40%		A	A			A	A	B	B	A	B	B	A	A	
Formaldehyde, 100%		A	A			A	C	B	A	D	C	C	A	B	
Formic Acid		C	B			C	B	B	B	C	B	A	A	B	
Freon 1		A			A	A	C	A			A	B	D	D	D
Freon 12		A			A			D	A	A	B	A	A	B	D
Freon 22		A			A					D	D	A	A	D	
Freon 113		A			A					B	A	C	D	D	
Freon TF		A			A					A	D	B	A	D	
Fruit Juice		A	A			A			A	A	A	A			
Fuel Oils		A	A			A	A	A	C	A	B	C	D	C	
Furan Resin		A			A	A	A	A			D	D	C	D	
Furfura		A	A			B	B	B	A	D	D	D	B	D	
Gallic Acid						B	B	B			A	B	B	B	
Gasoline		A	C			A	A	A	C	A	A	B	D	D	
Gelatin		B			A	A	A	A	A	A	A	A	A	A	
Glucose		B			A	A	A	B	A	A	A	A	A	A	
Glue, PVA		A			A	A	A	A	A	A	A	A	A	A	



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Glycerin	A	A		A	A	A	C	A	A	A	A	A	A
Glycolic Acid	A			A	A	A	A	A	A	A	A	A	A
Gold Monocyanide	A			A	A	A		A	A	A			
Grape Juice	A			A	A	A		A	A	A			
Grease	A	A		A		A		A	D	D			
Heptane	A	B	A		A	A	A	A	A	A	A	D	D
Hexamethylenetetramine				A									
Hexane	B	B	A		A	A	A	A	A	A	B	D	D
Honey	A				A		A	A	A				
Hydraulic Oil (Petro)	A	A	A		A	A	A	A	A	A	B	D	C
Hydraulic Oil (Synthetic)	A	A	A		A	A	A	A	A				
Hydrazine	A				A	A			A	B	B	A	C
Hydrobromic Acid, 20%	B	C		D	D	D	D	A	D	B	A	D	
Hydrobromic Acid, 100%	D	C		D	D	D	D	A	D	D	A	D	
Hydrochloric Acid, Dry Gas	A	A		D	D	D	D						
Hydrochloric Acid, 20%	A	A	C	D	D	D	D	D	A				
Hydrochloric Acid, 37%	A	C	D	D	D	D	D	A	B	B	A	B	
Hydrochloric Acid, 100%		C	D	D	D	D	D	A	D	D	C	D	
Hydrocyanic Acid	A				B	B	B	B	A	B	A	A	
Hydrocyanic Acid, gas						A			A	B	A	A	
Hydrofluoric Acid, 20%	A	A		D	D	D	D	A	B	A	A	A	D
Hydrofluoric Acid, 50%	C			D	D	D	D	A	B	A	A	A	D
Hydrofluoric Acid, 75%	B			D	D	D	D	A	D	D	C	D	
Hydrofluoric Acid, 100%				B	B	D	D	A	D	D	C	D	



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Hydrofluosilicic Acid, 20%		C			B	C	D	D	A	A	C	A		
Hydrofluosilicic Acid, 100%		C			C	D	D	D	A	A	B	B	A	D
Hydrogen Gas			A	A	A	A	A	A	A	A	A	A	A	C
Hydrogen Peroxide, 10%		C	A		B	B	B	B	A	A				B
Hydrogen Peroxide, 30%		B	A		B	B	B	B	A	A				B
Hydrogen Peroxide, 50%			A		B	A	B	B	A	A				B
Hydrogen Peroxide, 100%		A	A	A	B	A	B	B	A	A	B	A	A	B
Hydrogen Sulfide (wet)		A	A	A	A	C	C	C	B	D	D	A	A	C
Hydrogen Sulfide (dry)		A	A		A	B	C	C	B	D	A	A	A	C
Hydroquinone				A						B	C			D
Hydroxyacetic Acid, 70%		A								A	A	A	A	
nk		A	A		C	C				A	A	A		
odine		C			C	C	C	A	A	A	B	D	B	
Iodine (in alcohol)									B				A	
odoform					B				A			A		
Isocyanates, aromatic			A											
sooctane			A											
Isopropanol			A											
sotane		A				A	D	A	A	D				
Isopropyl Acetate		A			A	C	A	B	D	D	D	B	D	
Isopropyl Ether		D	A		A	A		A	D	B	C	D	D	
Jet Fue		A			A	A	A	A	A	A	D	D	D	
Kerosene		A			A	A	A	A	A	A	A	C	D	D
Ketones		C	C		A	A	C	A	D	D	D	D		



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	Epoxy	Polycarbonate	PBT	Brass	316 SS	304SS	400SS	Aluminum	Viton	Buna N	Neoprene	EPDM	Silicone
Lacquers	A			A	A	A	A	D	D	D	D	D	D
Lacquer Thinners	A			A	A	A	A	D	D	D	D	D	D
Lactic Acid	B	A		B	B	B	B	A	A	A	A	A	A
Lard	B			A	A	A	A	A	A	A	C	D	B
Latex	A			A	A		A	A	A	A		A	
Lead Acetate	A	A		B	B	B	D	D	B	B	A	A	D
Lead Sulfamate	A			C	C	A	C	A	B	A	A	A	B
Ligroin	A			A		A	D	A	A	B	D	D	D
Lime	A			A	A	A	D	A	A	A	A	D	
Lithium Bromide				A									
Lithium hydroxide			A	B	B	B	D			C			
Lubricants	A	A			A	A	A	A	A	A		D	D
Magnesium Carbonate					A	A	B	A	A			A	
Magnesium Chloride					B	B	D	A	A			A	A
Magnesium Hydroxide					B	B	C	A	B			A	A
Magnesium Nitrate					A	A	C	A	A			A	
Magnesium Oxide					A			C	A				
Magnesium Salts					A								
Magnesium Sulfate					B	B	B	A	A			A	A
Maleic Acid			A		A	A	B	A	D			D	
Maleic Anhydride					A	A	A	A	D			D	
Malic Acid					A	B	B	A	A			D	B
Manganese Salts					A								
Mash								A	A	A	A		A



Chemical Compatibility Chart

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Rating Guide

A	Good
B	Fair
C	Questionable
D	Poor
Blank	Insufficient Data

	Epoxy	Polycarbonate	PBT	Brass	316 SS	304SS	400SS	Aluminum	Viton	Buna N	Neoprene	EPDM	Silicone
Mayo/Naise					C	A	A	A	C				
Melamine									A	C		A	
Mercuric Chloride					D	D	D	A	A			A	
Mercuric Cyanide					B	D	D	A	A				
Mercury	A				A	A		A	A			A	
Methane	A				A	A	A	A	A		D	D	
Methano	A				A	B	A	A	A		A	A	
Methyl Acetate	C				A		A	D	D		B	D	
Methyl Acrylate						A		D	D		B	D	
Methyl Acetone					A	C	A	A	D				
Methyl Alcohol, 10%					A	B	A	D	A		A	A	
Methyl Bromide					A	B		A	B		D		
Methyl Butyl Ketone	C				A	B		D	D	D	A	D	
Methyl Cellosolve	C	C			A	A	C	A	D	C	B	B	D
Methyl Chloride	A	C			A	A	A	C	D	A	D	D	C
Methyl Dichloride	A					A		A	D		D		
Methyl Ethyl Ketone	C	C	A		A	A	B	A	D	D	D	A	D
Methyl Ethyl Ketone Peroxide									D	D	D	D	B
Methyl Isobutyl Ketone	C				A	A		A	D	D	D	B	D
Methyl Isopropyl Ketone	A				A	A			D	D	D	C	C
Methyl Methacrylate	A						A		D	D	D	D	
Methylamine	A				A		A		D	C		A	
Methylene Chloride	A	C	D		B		B	A	B	D		D	
Milk	A	A			A	B	B	A	A	A	A	A	A



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D Poor														
Blank Insufficient Data														
Mineral Spirits		A				A	A	A	A	A	A	C	D	D
Molasses		A				A	A	B	A	A	A	A		
Monoethanolamine		A				B	A	A	B	D		D	A	B
Mustard		A				A	A	C	B	D	C	A		
Naphtha		A	C	A		A	A	A	A	A	C	D	D	D
Naphthalene		A		A		A	A	A	B	A	D	D	D	D
Naphthenic Acids						A								
Natural Gas						A	A				A	C	A	A
Nickel Chloride		A	C			C	D	D	D	A	A	B	A	A
Nickel Salts						A								
Nickel Sulfate		A				B	B	B	D	A	A	A	A	A
Nitrating Acid, <15%						C	C			D				A
Nitrating Acid, >15%		D				C	C	D	D					A
Nitric Acid, 5-10%		A	A	B	D	A	A	B	D	A	D	B	B	
Nitric Acid, 20%		B	B		D	A	A	B	D	A	D	D	B	
Nitric Acid, 50%		D	B		D	A	A	B	C	A	D	D	D	C
Nitric Acid, conc		D	C	C	D	A	A	C	A	A	D	D	D	D
Nitrogen Fertilizer														D
Nitrous Acid						A	A			A		D	A	
Nitrous Oxide						A		B	B		B		A	A
Nitrobenzene		C		A		A	B	B	A	B	D	D	D	D
Nitrotoluene						A								
Oils														
Aniline			A		A	A	A	A	D	C	D	D	B	D



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www.kvcindustries.com

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Anise	A	A	A		A					D			
Bay	A	A	A		A			A	A		D		
Bone	A	B	A	A		A		A	A	A	D		
Castor	A		A	A	A	A	A		A	A	A	B	A
Cinnamon	A	A	A		A	A		A			C		
Citric	A	A	A			A	A	A	A		D		
Clove	A	A	A		A	A	A	B	A	A	C		
Cocoa Nut	A	A	A		A	A	A	A	A	A	C	C	A
Cod Liver	A	B	A	A	A	A	A	A	A	A	B	A	B
Corn	A	A	A	A		A	A	A	A	A	C	C	A
Cotton Seed	A	A	A		A	A	A	A	A	A	C	C	A
Creosote	A	C	A	B	B	B	B	A		C	D	D	
Diesel Fuel	A	A	A	A	A	A	A	A	DA	B	D	D	
Fuel Oils	A	B	A	A	A	A	A	C	A	B	D	D	C
Ginger	A		A		A	A		A	A		A		
Lemon	A		A		A	A	D	A			D		
Linseed	A		A		A	A	B	A	A		C	A	
Mineral	A	B	A		A	A	A	A	A		D	C	
Olive	A		A		A	A	A	A	A		B	D	
Orange	A		A		A	A	A	A	A			D	
Palm	A		A		A	A			A	A			
Peanut	A		A		A	A	D	A	A		C	A	
Peppermint	A		A		A	A	D	A	D				
Pine	A		A		A	A		A	B		D	D	



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www.kvcindustries.com

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Rapeseed	A	A		A	A			A	B		A	D	
Rosin	A	A		A	B	B	A	A					
Sesame Seed	A	A		A	A			A	A				
Silicone	A	B	A		B	A	A	A	A	A	A	C	
Soybean	A		A		A	A	B	A	D		C	A	
Sperm	A	B	A		A	A			A	A			
Tanning	A		A		A	A		A	A				
Transformer	B	B	A		A		A	A	A	A	D	B	
Turbine	A	B	A		A	A		A	B		D	D	
Oleic Acid	A		A		B	B	B	B	C		B	D	
Oleum, 25%	D		D		B	A	B	A	D		D	D	
Oleum, 100%	D				B	A	B	A	D		D	D	
Oxalic Acid	A		A		B	B	B	A	B		A	B	
Ozone			D		B		B	A	D		A	A	
Paint Solvents			C										
Palmitic Acid			A										
Paraffin	A		A	A	A	A	A	B	A	A	D		
Pentane	A			C	C	A	A	A	A	B	D	D	
Perchloric Acid								A	D	A	B	D	
Perchloroethylene	D			A	B	A	B	A	C	D	D	D	
Petrolatum	A			A	A			A	A	A	A	A	
Petroleum			A										
Petroleum, ethers & salts			A										
Phenol, 10%	C		D	B	B	B	B	A	D	D	B	D	



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www.kvcindustries.com

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Phenol, Carbonic Acid	C			B	B	B	B	B	A	D	D	B	D
Phosphate solutions				A									
Phosphine				A									
Phosphoric Acid, <40%	A	A	A	D	B	A	A	C	A	D	B	B	D
Phosphoric Acid, >40%	B	A	D	D	B	A	B	B	A	D	D	B	C
Phosphoric Acid Anhydride		A		D							A		
Phosphoric Acid, crude	B	A		D	B	D	D	B	A	D	D	B	C
Phosphoric Acid, molten				D			A				A		
Photo Developer	A	A		A	C	C		A	A	A	B	A	
Phthalic Acid				A									
Phthalic Anhydride					A	A	A	A	A	B	A	A	
Picric Acid	A			B	B	B	A	A	A	B	B	B	D
Plating Solutions:													
Antimony 130F	B	A		A	B	A	A	A	A				A
Arsenic Plating 110F	B	A		A	B	A	A	A	A				A
Reg Brass Bath 100F	B	A		A	B	A	A	A	A				A
Hi Speed Brass Bath		B			B	A	A	A					
Cu-Cd Bronze RT		B			A	B	A	A	A				A
Cu-Sn Bronze bath 160F	C			A	C	A	A	A	A				A
Cu-Zn Bronze bath 100F	B			A	B	A	A	A	A				
Cyanide bath 90F	B				B	A	A	A	A				
Fluoroborate bath 100F	B			A	B	A	A	B					
Chromic-Sulfuric bath	C				D	A	C	D					
Fluosilicate bath	C				D	A	C	D					



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	Epoxy	Polycarbonate	PBT	Brass	316 SS	304SS	400SS	Aluminum	Viton	Buna N	Neoprene	EPDM	Silicone
Fluoride bath 130F	C							D	A	C	D		
Black Chrome bath 115F	C							D	A	C	C		
Barrell Chrome bath 95F	C							D	A	C	D		
Cu Strike bath 120F	B									A	A		
Rochelle Salt bath 150F	C							C	A	A	A		
Hi Speed bath 180F	C							C	A	A	A		
Cu Sulfate RT	D							D	A	A	A		
Cu Fluoborate bath	D							A	D	A	A	B	
Cu Pyrophosphate	B							B	A	A	A		
Cu electroless	B							B	A	A	D		
Gold Cyanide 150F	D									A	A		
Gold - Neutral 75F	A									A	A		
Gold - Acid 75F	A									A	A		
Ndium Sulfamate Plate RT	A									A	A		
Ferrous Chloride bath	D									A	B		
Ferrous Sulfate bath	D									A	A		
Ferrous Am Sulfate bath	D									A	A		
Sulfate-Chloride bath					D				A	B			
Fluoborate bath				D					A	B			
Sulfamate			D						A	A			
Lead Fluoborate plating		C							A	B			
Nckel - Watts type 115-160F		C						A	A				
Nickel - Hi Chloride 130-160F		C						A	A				
Nickel - Fluoborate 100-170F		C						A	B				



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Nickel - Sulfamate 100-140F					C				A	A			
Nickel - Electroless 200F									A	D			
Rhodium plate 120F					D				A	A			A
Silver plate 80-120F					A				A	A			A
Tin - Fluoborate plate 100F					C				A	B			
Tin - Lead plate 100F					C				A	B			
Zinc - Acid Chloride 140F					D				A	A			
Zinc - Acid Sulfate bath 150F					C				A	A			
Zinc - Acid Fluoborate bath RT					C				A	B			
Zinc - Alkaline Cyanide bath RT					A				A	A			
Polyols	A												
Potash					A	A			C	A	A		
Potassium Bicarbonate					B	B	B	D	A	A			
Potassium Bromide		A			B	C	B	B	A	A			A
Potassium Carbonate					B	B	B	D	A	A			A
Potassium Chlorate					B	B	B	B	A	C			A
Potassium Chloride	A	A	D	B	A	B	D	A	A		A	A	
Potassium Chromate					B	B	B	B	A	A			A
Potassium Cyanide Solutions	A				B	B	B	D	A	A		A	A
Potassium Dichromate	C	C		B	B	B	B	A	A		A	A	
Potassium Ferrocyanide	A			B	B	C	B	A	A				A
Potassium Hydroxide, caustic potash	A	C	D	B	B	B	B	D	B	B		A	C
Potassium Nitrate	A	A		B	B	B	B	A	A		A	A	
Potassium Permanganate	A	A		B	B	B	B	A	C		A		



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www.kvcindustries.com

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Potassium Sulfate	A			B	B	B	D	A	A		A	A	
Potassium Sulfide				A	B	B		A	A		A	A	
Propane, liquified	A	A	A	A	A	A	A	A	A	A		D	D
Propylene Glycol	C			B	B			B	A	A			
Pyridine	A			A	A	B	B	D	D	D	B	D	
Pyrogallic Acid	A			B	B	B	B	A					
Pyruvic Acid				A									
Rosins	A			A	A	B	B			A			
Rum	A			A	A				A	A			
Rust Inhibitors	A			A	A				A	A			
Salad Dressings	A			A	A		B	A	A				
Salicylic Acid				A									
Sea Water	A			A	C	C	B	A	A		A	A	
Shellac, bleached	A			A	A	A	A			A			
Shellac, orange	A			A	A	A	A			A			
Silane				A									
Silicone	A	A		A	B			A	A	A		A	C
Silver Bromide	A			A	D	D	D						
Silver Nitrate	A			B	B	B	D	A	B		A	A	
Soap Solutions	A	B	A	A	A	A	A	C	A	A	A	A	A
Soda Ash													
Sodium Acetate	A				B	B	B	B	D	B	B	A	D
Sodium Aluminate	A				A	A			A	A	A	A	
Sodium Bicarbonate	A				B	A	B	D	A	B	B	A	D



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Sodium Bisulfate	A			B	D	D	D	A	B	C	A		
Sodium Bisulfite	A			B	B	C	D	A	A	A	A	A	A
Sodium Borate	A			B	C	A	C	A	A	A	A	A	A
Sodium Carbonate	C	A		A	B	B	D	A	A	A	A	A	A
Sodium Chlorate	A	A		B	B	B	C	A	C	A	A	A	
Sodium Chloride	A	A		D	C	B	C	C	A	A	A	A	
Sodium Chromate	C			B	B	B	B	A	A	A	A		A
Sodium Cyanide	A			A	B	A	D	A	A	A	A	A	
Sodium Ferrocyanide									A				A
Sodium Fluoride	A			D	D	C	B	A	A	A	D	A	
Sodium Hydrogen Carbonate		A											
Sodium Hydrogen Sulfate		A											
Sodium Hydrosulfite		A						A	A		A		
Sodium Hydroxide, 20%	A	D	A		A	B	A	D	B	B	B	A	B
Sodium Hydroxide, 50%	B	D	D		B	B	B	D	B	B	B	A	B
Sodium Hydroxide, 80%	A	D		C	B	B	D	B	B	B	B	A	C
Sodium hypochlorite, <20%	C	C		C	C	D	D	A	B	B	B	B	B
Sodium Hypochlorite, 100%	D			D	D	D	D	A	B	B	B	B	B
Sodium Hypophosphite		A											
Sodium Hyposulfite	C			A	A		D			C			
Sodium Lignosulfonate		A											
Sodium Metaphosphate	A			A	A	B	C	A	A		A		
Sodium Metasilicate	A			A	A	A	D	A	A		A		
Sodium Nitrate	A	A		B	B	B	B	A	B		A	D	



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www.kvcindustries.com

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Sodium Nitrilotriacetate	A												
Sodium Oleate	A												
Sodium Perborate	B			B	B	B	C	A	B		A	B	
Sodium Peroxide	C			A	A	B	C	A	B		A	D	
Sodium Polyphosphate	A			B	B	B	D	A	A		A	D	
Sodium Silicate	A			A	B	B	D	A	A		A		
Sodium Sulfate	A	A		B	B	D	A	A	A		A	A	
Sodium Sulfide	A			B	D	D	D	A	A		A	A	
Sodium Sulfite	A			B	A	C	C	A	A		A	A	
Sodium Tetraborate	A			A	A	C	C	A	A				
Sodium Thiosulfate	A			A	B	C	A	A	B		A	A	
Sorghum	A			A	A				A	A			
Soy Sauce	A			A	A			A	A	A			
Stannic Chloride	A			D	D	D	D	A	A		B	B	
Stannic Fluoborate	A			A					A	A			
Stannous Chloride	A			A	C	C	D	A	A		A	B	
Starch	A			A	A			A	A	C		A	
Stearic Acid	B	A		A	B	B	B	A	B		B	B	
Stoddard Solvent	A			A	A			A	A	A		D	D
Styrene	A			A	A			A	B	D		D	D
Sugar, liquids	A			A	A	A	A	A	A	A	A	A	A
Sulfate, liquors	A			B	D	A	D	A	A	A	A	A	A
Sulfur Chloride	C			D	D	D	D	A	D	D	D	D	C
Sulfur Dioxide	A	B	A	B	A	D	D	B	A	D	B	A	B



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www.kvcindustries.com

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Sulfur Dioxide, dry	A	A		A	D	D	B	A	D	D	A	B	
Sulfur Hexafluoride			A						C	B		A	B
Sulfur Trioxide	A			C	A			A	A	D	D	B	B
Sulfur Trioxide, dry	A			A	D	D	A	A	D	D	B	B	B
Sulfuric Acid, <10%	A	A	A	D	B	D	C	D	A	D	B	B	D
Sulfuric Acid, 10-75%	A	A		D	D	D	D	D	A	D	C	B	D
Sulfuric Acid, 75-100%	C			D	D	C	D	D	A	D	D	B	D
Sulfuric Acid, hot conc	D		D	C	D	B	D	A	D	D	D	D	D
Sulfuric Acid, cold conc	D		D	B	C	C	B	A	D	D	D	B	D
Sulfurous Acid	A	A		B	B	B	B	A	B	B	B	B	D
Sulfuryl Chloride	A												
Tallow	A			A	A			A	A	A			
Tannic Acid	A	B		A	A	B	B	C	A	A	B	A	B
Tanning Liquors	A			A	A			A	A	A	A	A	B
Tartaric Acid	A	A		C	C	C	B	A	A	B	B	B	A
Tetrachloroethane	A			A	B			C	A	D			
Tetrachloroethylene		C		A					A	D	D	D	
Tetrachloromethane			A										
Tetrahydrofuran	A	A		A	A				D	D	D	B	B
Tetralin			A										
Tetramethylenesulfone			A										
Tin Salts				D			D				B	D	
Toluene	B	D	A		A	A	A	A	A	D	D	D	
Tomato Juice	A			A	A	C	A		A	A			D



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Trichloracetic Acid	D	D	C	D	D	D	D	C	C		B	D	
Trichloroethane	A	A	A	B				C	A	D	D	D	D
Trichlorethano			D										
Trichloroethylene	C	D	B	B	B	A	A	A	C	D	D		
Trichloropropane	A			A	A	A		A	A	D		C	
Trichlorotrifluoroethane			A										
Tricresylphosphate	A			A	B			D	B	D	D	A	
Trietanolamine			A										
Triethylamine	A			A					A	A	B		A
Trifluoroethano			D										
Trisodium Phosphate	A		B	A	B	D				A	A	D	
Turpentine	B	B	A	A	A	A	B	A	A	A	D	D	B
Urea		A		A	A		B				D	A	
Uric Acid			A	B	A	A	D				A		
Urine	A	A	A	A				B	A	A	D	A	D
Varnish	A			A	A	A	A	A	A	B	D	D	
Vegetable Juice	A		C	A			A	A	C	C			
Vinegar	A			A	A	A	B	A	B	B	A	A	
Vinyl Bromide			A										
Vinyl Chloride			A										
Vinyl Fluoride			A										
Water, Acid, Mine	A		A	A	C	C	A	A	C	A	B		
Water, distilled	A		A	A	A	A	A	A	A	A	A	A	
Water, fresh	A	A	A	A	A	B	A	A		A	A		B



Chemical Compatibility Chart

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Rating Guide

A	Good
B	Fair
C	Questionable
D	Poor
Blank	Insufficient Data

	Epoxy	Polycarbonate	PBT	Brass	316 SS	304SS	400SS	Aluminum	Viton	Buna N	Neoprene	EPDM	Silicone
Water, salt	A		B	B	C	B	A	A			A		
Weed killers	A		A	A		C	A	A					
Whey	A		A	A		B	A	A					
Whiskey & Wines	B		A	A	C	C	A	A			A	A	
White Liquor, pulp mill	A		A	B			A	A					
White Water, pulp mill	A		A	A				A					
Xylene	A	C	A	A	A	A	A	A	D		D	D	
Zinc Bromide			A										
Zinc Chloride	A	A	D	D	D	D	A	A			A		
Zinc Hydrosulfite	A		A	A		D		A			A		
Zinc Iodide			A										
Zinc Nitrate			A										
Zinc Sulfate	A		B	B	C	D	A	A			A	A	
Zinc Thiocyanate			A										